Date of Deposit: April 5, 2001

WHAT IS CLAIMED IS:

1. A liquid handling system, comprising:

a liquid handling substrate having a plurality of channels for conducting a liquid sample, said channels terminating in a plurality of exit ports in an outer surface of said substrate for transfer of a quantity of said liquid sample; and

a liquid storage and dispensing substrate having a plurality of cartridges corresponding to said channels, said cartridges terminating in a plurality of exit ports in an outer surface of said substrate for transfer of a quantity of said liquid sample, wherein

each said channel includes a reservoir in communication with a corresponding cartridge creating an interface therebetween,

and wherein

each said cartridge terminates at a dispensing device.

- 2. The liquid handling system of claim 1, wherein said dispensing device comprises a microelectro mechanical system (MEMS) comprising a membrane with a hole, a nozzle positioned adjacent to said hole on a side of said membrane and a piezoelectric element.
- 3. The liquid handling system of claim 1, wherein a liquid sample enters said channels of said liquid handling substrate by either capillary action, pneumatic means, electroosmotic flow, a minipump or a combination thereof.
- 4. The liquid handling system of claim 2, further comprising a liquid detecting means for detecting a level of a liquid sample in a cartridge.

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- 5. The liquid handling system of claim 4, wherein said liquid detecting means comprises a light emitting diode and a photo-detector.
- 6. The liquid handling system of claim 1, wherein said cartridges comprise a monolithic assembly.
- 7. The liquid handling system of claim 1, wherein said cartridges are separable.
- 8. The liquid handling system of claim 7, wherein said cartridges include an electrical conductor for supplying electrical energy to said liquid detecting means and said liquid storage and dispensing substrate.
- 9. The liquid handling system of claim 1, wherein the plurality of channels number up to approximately 1536.
- 10. The liquid handling system of claim 1, wherein the plurality of channels number approximately 96, 384 or 1536.
- The liquid handling system of claim 7, wherein each said separable cartridge includes 11. a registration mark on the outer surface of said cartridge.
- 12. The liquid handling system of claim 7, wherein each said separable cartridge includes an indexing mark on the outer surface of said cartridge.
- 13. The liquid handling system of claim 7, wherein each said separable cartridge includes a registration mark and an indexing mark on the outer surface of said cartridge.
- The liquid handling system of claim 7, wherein said cartridges are separated using a 14. multifunctional head, said head arrayed in a fountain, roller, conveyor belt or chain geometry.
- 15. The liquid handling system of claim 14, wherein said multifunctional head reads said cartridges.

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16. A liquid handling system, comprising:

a liquid handling substrate having a plurality of channels for conducting a liquid sample in said substrate, said channels terminating in a plurality of exit ports in an outer surface of said substrate for transfer of a quantity of said liquid sample;

a liquid storage and dispensing substrate having a plurality of separable cartridges corresponding to said channels, said cartridges terminating in a plurality of exit ports in an outer surface of said substrate for transfer of a quantity of said liquid sample;

a liquid detecting system comprising a light emitting diode and a photo-detector, wherein

each said channel includes a reservoir in communication with a corresponding cartridge creating an interface therebetween,

and wherein

said liquid sample enters said channels wither by capillary action, pneumatic means, electro-osmotic flow, a minipump or a combination thereof.

17. In a liquid handling system, comprising:

a liquid handling substrate having a plurality of channels for conducting a liquid sample in said substrate, said channels terminating in a plurality of exit ports in an outer surface of said substrate for transfer of a quantity of said liquid sample;

a liquid storage and dispensing substrate having a plurality of separable cartridges corresponding to said channels, each said cartridge Date of Deposit: April 5, 2001

terminating at a microelectro mechanical system (MEMS) comprising a laminate of glass, silicon and a piezoelectric substance; and

a liquid detecting system comprising a light emitting diode and a photo-detector, wherein each said channel includes a reservoir in communication with a corresponding cartridge creating an interface therebetween, and wherein said liquid sample enters said channels wither by capillary action, pneumatic means, electro-osmotic flow, a minipump or a combination thereof,

a method for storing and dispensing liquids, comprising:

drawing a liquid sample into said channels either by capillary action, vacuum, electoosmotic flow, a minipump or any combination thereof;

storing said liquid sample into said cartridges; and

dispensing said liquid sample.